

OmniCarb™ PC/ABS GR30

Polycarbonate + ABS

OMNI Plastics, LLC

Message:

30% Glass Reinforced, Polycarbonate/ABS

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	124	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	75	J/m	ASTM D256
Flammability	Nominal Value		Test Method
Flame Rating (3.18 mm)	HB		Internal Method
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	3.0 to 4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	249 to 282	°C	
Middle Temperature	260 to 293	°C	
Front Temperature	260 to 293	°C	
Nozzle Temperature	271 to 293	°C	
Processing (Melt) Temp	260 to 293	°C	
Mold Temperature	48.9 to 104	°C	
Back Pressure	0.172 to 0.345	MPa	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

