

LNP™ LUBRICOMP™ DFL28 compound

Polycarbonate

SABIC Innovative Plastics

Message:

LNP* LUBRICOMP* DFL28 is a compound based on Polycarbonate resin containing 40% Glass Fiber and 10% PTFE. Added feature of this material is: Wear Resistant.

Also known as: LNP* LUBRICOMP* Compound DFL-4028

Product reorder name: DFL28

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Additive	PTFE Lubricant (10%)		
Features	Good Wear Resistance		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.61	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.10 to 0.30	%	ASTM D955
Across Flow : 24 hr	0.40 to 0.60	%	ASTM D955
Across Flow : 24 hr	0.51	%	ISO 294-4
Flow : 24 hr	0.21	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	13800	MPa	ASTM D638
--	12900	MPa	ISO 527-2/1
Tensile Strength			
Yield	149	MPa	ASTM D638
Yield	145	MPa	ISO 527-2
Break	149	MPa	ASTM D638
Break	145	MPa	ISO 527-2
Tensile Elongation			ASTM D638, ISO 527-2
Yield	2.2	%	
Break	2.2	%	
Flexural Modulus			
--	11700	MPa	ASTM D790
--	11800	MPa	ISO 178
Flexural Strength			
--	207	MPa	ASTM D790
--	216	MPa	ISO 178

Coefficient of Friction			ASTM D3702 Modified
vs. Itself - Dynamic	0.53		
vs. Itself - Static	0.53		
Wear Factor - Washer	129	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	160	J/m	ASTM D256
23°C ²	17	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	890	J/m	ASTM D4812
23°C ³	57	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	22.7	J	ASTM D3763
--	5.80	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, 3.20 mm	145	°C	ASTM D648
0.45 MPa, Unannealed, 64.0 mm Span ⁴	146	°C	ISO 75-2/Bf
1.8 MPa, Unannealed, 3.20 mm	140	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁵	142	°C	ISO 75-2/Af
CLTE			
Flow : -40 to 40°C	3.2E-5	cm/cm/°C	ASTM E831
Flow : -40 to 40°C	3.3E-5	cm/cm/°C	ISO 11359-2
Transverse : -40 to 40°C	2.7E-5	cm/cm/°C	ASTM E831, ISO 11359-2
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	293 to 304	°C	
Middle Temperature	310 to 321	°C	
Front Temperature	321 to 332	°C	
Processing (Melt) Temp	304 to 327	°C	
Mold Temperature	82.2 to 110	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		
5.	80*10*4 mm		

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Recommended distributors for this material

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