

TECHNYL® 2412GHF6 BRIGHT

Polyamide 66
Solvay Engineering Plastics

Message:
Polyamide 66, reinforced with 33% of glass fiber, heat stabilized for injection molding

General Information				
Filler / Reinforcement		Glass Fiber,33% Filler by Weight		
Additive		Heat Stabilizer		
Features		Good Thermal Stability		
		Heat Stabilized		
Uses		Piping		
Appearance		Black		
		Colors Available		
		Natural Color		
Processing Method		Injection Molding		
Part Marking Code (ISO 11469)		>PA66-GF33<		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.37	--	g/cm ³	ISO 1183
Molding Shrinkage				Internal Method
Across Flow	0.80	--	%	
Flow	0.50	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.80	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Strength (Yield)	200	--	MPa	ASTM D638
Tensile Elongation (Break)	3.5	--	%	ASTM D638
Flexural Modulus	9700	--	MPa	ASTM D790
Flexural Strength	300	--	MPa	ASTM D790
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact	130	--	J/m	ASTM D256
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	252	--	°C	ASTM D648
Melting Temperature	262	--	°C	ISO 11357-3
CLTE - Transverse (23 to 85°C)	2.5E-5	--	cm/cm/°C	ASTM D696
Electrical	Dry	Conditioned	Unit	Test Method

Surface Resistivity	6.0E+14	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Electric Strength	34	29	kV/mm	IEC 60243-1
Dissipation Factor	0.010	0.11		IEC 60250
Comparative Tracking Index				IEC 60112
Solution A	450	425	V	
Solution B	350	--	V	
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (0.800 to 3.20 mm)	HB	--		UL 94
Glow Wire Flammability Index (1.60 mm)	700	--	°C	IEC 60695-2-12
Oxygen Index	23	--	%	ISO 4589-2
Injection	Dry	Unit		
Drying Temperature	80.0 to 100		°C	
Suggested Max Moisture	0.20		%	
Rear Temperature	270 to 275		°C	
Middle Temperature	275 to 285		°C	
Front Temperature	285 to 295		°C	
Mold Temperature	80.0 to 100		°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

