Spartech Polycom SC5-3210

Polypropylene Homopolymer

Spartech Polycom

Message:

Spartech SC5-3210 is a medium viscosity PP homopolymer resin for injection molding that features 10% glass fiber reinforcement. It is heat stabilized and lubricated for good processing characteristics.

Polypropylene is a versatile thermoplastic offering a useful balance of heat and chemical resistance, good mechanical and electrical properties and processing ease. PP is resistant to deformation at elevated temperatures.

A very versatile product for a wide variety of applications, Spartech SC5-3210 is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information					
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight				
Additive	heat stabilizer				
	Lubricant				
Features	Homopolymer				
	Workability, good				
	Good electrical performance				
	Good chemical resistance				
	Heat resistance, high				
	Thermal Stability				
	Thermal stability, good				
	Lubrication				
	Medium viscosity				
Uses	Electrical/Electronic Applications				
	Industrial application				
	Application in Automobile Field				
	Sporting goods				
Appearance	Available colors				
	Natural color				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.978	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR)	9.0	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield, 23°C)	31.7	МРа	ASTM D638		
Flexural Modulus (23°C)	1240	MPa	ASTM D790		

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	37	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.4	45		
MPa, Unannealed)	126	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	90.6	°C	
Drying Time	1.0	hr	
Rear Temperature	216 - 227	°C	
Middle Temperature	221 - 232	°C	
Front Temperature	227 - 238	°C	
Nozzle Temperature	232 - 243	°C	
Processing (Melt) Temp	204 - 260	°C	
Mold Temperature	26.7 - 37.8	°C	

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Recommended distributors for this material

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