

Petrothene® NA952094

Low Density Polyethylene

LyondellBasell Industries

Message:

PETROTHENE NA 952 is a series of homopolymer resins especially designed for industrial and consumer packaging, and liner and bag applications. NA 952 has an excellent balance of processability, toughness and drawdown.

General Information			
Additive	Antiblock (4500 ppm)		
	Slip (500 ppm)		
Features	Antiblocking		
	Food Contact Acceptable		
	Good Drawdown		
	Good Processability		
	Good Toughness		
	Homopolymer		
	Slip		
Uses	Bags		
	Film		
	Industrial Applications		
	Liners		
	Packaging		
Agency Ratings	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.919	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (1.91 mm)	12.4	MPa	ASTM D638
Tensile Elongation ² (Break, 1.91 mm)	650	%	ASTM D638
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	32	µm	ASTM D882
Secant Modulus			
1% Secant, MD : 32 µm	183	MPa	
1% Secant, TD : 32 µm	221	MPa	ASTM D882
Tensile Strength			

MD : Yield,32 μm	22.1	MPa	
TD : Yield,32 μm	15.9	MPa	
Tensile Elongation			ASTM D882
MD : Break, 32 μm	200	%	
TD : Break, 32 μm	500	%	
Dart Drop Impact (32 μm)	110	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD : 32 μm	350	g	
TD : 32 μm	70	g	
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	85.0	°C	ASTM D1525
NOTE			
1.	Type IV, 510 mm/min		
2.	Type IV, 510 mm/min		

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