

RTP 1308 P-1

Polyphenylene Sulfide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 45% filler by weight		
Features	Good chemical resistance		
	Heat resistance, medium		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	20700	MPa	ASTM D638
Tensile Strength	190	MPa	ASTM D638
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	15900	MPa	ASTM D790
Flexural Strength	269	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	96	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	271	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	14	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94

Additional Information		
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 2mil/in.		
Injection	Nominal Value	Unit
Drying Temperature	149	°C
Drying Time	6.0	hr
Suggested Max Moisture	0.040	%
Suggested Max Regrind	20	%
Rear Temperature	302 - 343	°C
Middle Temperature	302 - 343	°C
Front Temperature	302 - 343	°C
Mold Temperature	93.3 - 177	°C
Injection Pressure	103 - 138	MPa
Clamp Tonnage	6.9 - 11	kN/cm ²

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Recommended distributors for this material

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