

GAPEX® RPP20EC12BK

Polypropylene

Ferro Corporation

Message:

Please contact Ferro Corporation for additional information.

General Information		
Uses	Automotive Applications	
Forms	Pellets	
Injection	Nominal Value	Unit
Drying Temperature	71.1 to 82.2	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	221 to 238	°C
Middle Temperature	227 to 243	°C
Front Temperature	232 to 260	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Mold Temperature	37.8 to 65.6	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Cushion	5.08 to 12.7	mm

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Recommended distributors for this material

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