

Kingfa PA6-RG30

Polyamide 6

Kingfa

Message:

Kingfa PA6-RG30 is a polyamide 6 (nylon 6) material, which contains a 30% glass fiber reinforced material. This product is available in North America or Asia Pacific region. The processing method is injection molding.

The main features of Kingfa PA6-RG30 are:

flame retardant/rated flame

Flame Retardant

high strength

Heat resistance

The typical application areas of Kingfa PA6-RG30 are: electrical/electronic applications

General Information			
UL YellowCard	E171666-225724		
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	High strength		
	Good electrical performance		
	Heat resistance, high		
	Flame retardancy		
Uses	Connector		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow: 23°C	0.40	%	ASTM D955
Transverse flow: 23°C	0.90	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.60	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	145	MPa	ASTM D638
Tensile Elongation ² (Break)	2.1	%	ASTM D638
Flexural Modulus ³	8500	MPa	ASTM D790
Flexural Strength ⁴	210	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, 6.40mm	220	°C	ASTM D648

1.8 MPa, unannealed, 6.40mm	215	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.900 mm	V-0		UL 94
1.50 mm	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0 - 110	°C	
Drying Time	4.0 - 6.0	hr	
Rear Temperature	220 - 240	°C	
Middle Temperature	240 - 260	°C	
Front Temperature	255 - 275	°C	
Processing (Melt) Temp	250 - 270	°C	
Mold Temperature	30.0 - 60.0	°C	
Injection Rate	Moderate-Fast		
Injection instructions			
Processing Temperature Limit: 300°C			
NOTE			
1.	10 mm/min		
2.	10 mm/min		
3.	2.0 mm/min		
4.	2.0 mm/min		

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