

Starex TX-0530T

Methyl Methacrylate / ABS

SAMSUNG SDI CO., LTD.

Message:

Starex TX-0530T is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.10	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	14	g/10 min	ASTM D1238, ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	102		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield ¹	37.0	MPa	ASTM D638
Yield	36.0	MPa	ISO 527-2/50
Flexural Modulus ²	1600	MPa	ISO 178
Flexural Stress ³	58.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁴ (23°C)	14	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.18 mm	180	J/m	ASTM D256
23°C ⁵	14	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed, 4.00 mm	81.0	°C	ISO 75-2/B
0.45 MPa, Annealed	85.0	°C	ISO 75-2/B
1.8 MPa, Unannealed, 4.00 mm	70.0	°C	ISO 75-2/A
1.8 MPa, Annealed, 4.00 mm	79.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	87.0	°C	ISO 306/B50
--	88.0	°C	ISO 306/B120
Injection	Nominal Value	Unit	
Drying Temperature			
--	80.0	°C	
Desiccant Dryer	80.0	°C	
Drying Time			
--	4.0 to 6.0	hr	
Desiccant Dryer	2.0 to 4.0	hr	

Suggested Max Moisture	< 0.050	%
Rear Temperature	180 to 190	°C
Middle Temperature	200 to 210	°C
Front Temperature	220 to 230	°C
Nozzle Temperature	230	°C
Mold Temperature	50.0 to 70.0	°C
Injection Pressure	49.0 to 196	MPa
Back Pressure	0.490 to 1.96	MPa
Screw Speed	50 to 150	rpm

NOTE

- | | |
|----|-----------------|
| 1. | 5.0 mm/min |
| 2. | 2.0 mm/min |
| 3. | 2.0 mm/min |
| 4. | Thickness: 4 mm |
| 5. | Thickness: 4 mm |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

