SABIC® LLDPE 6821NE

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LLDPE 6821NE is a hexene linear low density polyethylene. Films made from this resin exhibit good tensile strength, stiffness, dart drop impact strength, tear strength and hottack properties. The suffix E denotes European origin.
Application
Typical applications for SABIC® LLDPE 6821NE are heavy duty bags, lamination films, agriculture films, stretch wrap films, frozen food packaging and other applications requiring high impact strength and tear resistance.
This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information	
Additive	Antioxidation
Features	Low density Rigid, good High tensile strength hexene comonomer Antioxidation Impact resistance, good Good tear strength
Uses	Blown Film Laminate Stretch winding Agricultural application Food packaging Heavy packing bag
Processing Method	Blow film

Physical	Nominal Value	Unit	Test Method
Density	0.921	g/cm³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.80	g/10 min	ISO 1133

Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	50	µm	
Tensile Modulus			ISO 527-3
MD: 50 µm, blown film	220	MPa	ISO 527-3
TD: 50 µm, blown film	250	MPa	ISO 527-3
Tensile Stress			ISO 527-3
MD: Yield, 50 µm, blown film	12.0	MPa	ISO 527-3
TD: Yield, 50 µm, blown film	13.5	MPa	ISO 527-3
MD: Broken, 50 µm, blown film	45.0	MPa	ISO 527-3

TD: Broken, 50 µm, blown film	38.0	MPa	ISO 527-3
Tensile Elongation			ISO 527-3
MD: Broken, 50 µm, blown film	600	%	ISO 527-3
TD: Broken, 50 µm, blown film	750	%	ISO 527-3
Impact	**Nominal Value**	**Unit**	**Test Method**
Impact Strength - Blown Film (50.0 µm)	300	J/cm	ASTM D4272
Puncture Resistance - Blown Film (50.0 µm)	700	J/m	Internal method
Tear Strength [1]			ISO 6383-2
MD : 50.0 µm	80.0	kN/m	ISO 6383-2
TD : 50.0 µm	330.0	kN/m	ISO 6383-2
Thermal	**Nominal Value**	**Unit**	**Test Method**
Vicat Softening Temperature	111	°C	ISO 306/A
Melting Temperature (DSC)	125	°C	Internal method
Optical	**Nominal Value**	**Unit**	**Test Method**
Gloss (45°, 50.0 µm, Blown Film)	55		ASTM D2457
Haze (50.0 µm, Blown Film)	15	%	ASTM D1003A
Additional Information	**Nominal Value**	**Unit**	**Test Method**
Film of 50 µm and BUR = 2 has been produced on Kiefel IBC with 140 kg/h. Die size 200 mm, die gap 2.7 mm.			
NOTE			
1.	Blown Film		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

WECHAT