

SUSTAMID 6G M OL

Polyamide 6
Röchling Sustaplast SE & Co. KG

- Message:
- Product characteristics
 - Good sliding and abrasion resistance properties
 - Very low "stick-slip" effect
 - High rigidity
 - Typical fields of application
 - Mechanical engineering
 - Transportation and conveyor industry
 - Packing industry

General Information			
Features	Good Abrasion Resistance		
	High Rigidity		
	Low Friction		
Uses	Conveyors		
	Engineered Applications		
Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	2.0	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	82		ISO 868
Ball Indentation Hardness	170	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3400	MPa	ISO 527-2
Tensile Stress (Yield)	73.0	MPa	ISO 527-2
Tensile Strain (Break)	> 30	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	> 3.5	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	95.0	°C	ISO 75-2/A
Continuous Use Temperature			
-- 1	-40.0 to 110	°C	
-- 2	< 170	°C	
Melting Temperature	216	°C	ISO 11357-3
CLTE - Flow	8.0E-5	cm/cm/°C	DIN 53752
Specific Heat	1700	J/kg/°C	DIN 52612

Thermal Conductivity	0.25	W/m/K	DIN 52612
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
3.00 mm	HB		
6.00 mm	HB		
NOTE			
1.	Long Term		
2.	Short Term		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

