# HiCal™ LM

### Polypropylene

Heritage Plastics, Inc.

#### Message:

This concentrate contains a high purity, fine particle size calcium carbonate in a polypropylene homo- polymer carrier. This product was designed to deliver high stiffness and good heat deflection in thermoformed sheet applications.

Suitable Applications:

thermoformed sheet

injection molding

**Environmentally Beneficial** 

Calcium carbonate is a plentiful, natural mineral and can be used to effectively displace a significant portion of the petrochemical based component in the targeted application. The improved productivity and the lower energy consumption awarded by us- ing our concentrates all help to minimize the carbon footprint of the end product.

**Regulatory Compliance** 

The ingredients in our concentrates are approved for use in direct food contact packaging and are heavy metals free making them compliant with regulations such as California Proposition 65 and CONEG.

General Information	
Filler / Reinforcement	Calcium Carbonate,80% Filler by Weight
Features	Food Contact Acceptable
	High Heat Resistance
	High Purity
	High Stiffness
	Homopolymer
Uses	Sheet
Processing Method	Injection Molding
	Thermoforming

Physical	Nominal Value	Unit	Test Method	
Density	1.90	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	2.5	g/10 min	ASTM D1238	
Moisture Content	< 1000	ppm		

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#### Recommended distributors for this material

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