

RTP 1700 TFE 10 FR

Polyphenylene Ether + PS

RTP Company

Message:

PTFE Lubricated - Flame Retardant

General Information			
Additive	PTFE Lubricant (10%)		
Features	Flame Retardant		
	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.70 to 1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.060	%	ASTM D570
Moisture Content	0.10	%	
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1930	MPa	ASTM D638
Tensile Strength	41.4	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2070	MPa	ASTM D790
Flexural Strength	75.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1600	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	249 to 288	°C	
Mold Temperature	65.6 to 93.3	°C	
Injection Pressure	68.9 to 103	MPa	

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