

ESTOPLAST XU 330BB01

Polyamide 6
Ester Industries Ltd.

Message:

Polyamide 6 - Mineral and Glass Fiber Reinforement, 30%
Automotive: Engine Cover, Handle, Grab Handle and Interior Parts
Electrical & Electronic: Switch Parts, Housings, Electrical Enclosure

General Information			
Filler / Reinforcement	Glass \mineral, 30% filler by weight		
Additive	demoulding		
Features	Good dimensional stability		
	Good demoulding performance		
Uses	Handle		
	Electrical/Electronic Applications		
	Switch		
	Application in Automobile Field		
	Car interior parts		
	Shell		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	6.0	%	ISO 62
Equilibrium, 23°C, 50% RH	0.95	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	80.0	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Strength	135	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	50	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	215	°C	ASTM D648
1.8 MPa, not annealed	205	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+13	ohms · cm	ASTM D257

Dielectric Strength (2.00 mm)	27	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	85 - 90	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	230 - 240	°C	
Middle Temperature	235 - 255	°C	
Nozzle Temperature	235 - 260	°C	
Processing (Melt) Temp	240 - 265	°C	
Mold Temperature	55 - 80	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

