RTP 205D MS 2

Polyamide 612

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Molybdenum disulfide lubricant (2%)		
Features	Good wear resistance Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.31	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.23	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	8270	MPa	ASTM D638
Tensile Strength	124	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	640	J/m	ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	210	°C	ASTM D648
CLTE - Flow	2.9E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.48	W/m/K	ASTM C177
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94

Additional Information
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 4mil/in.Wear Factor, K, ASTM D-3702: 90E-10in³/min/ft/lb/hrCoefficient of Friction, Dynamic, ASTM D-3702: 0.31The wear factor and dynamic coefficient of friction were both tested on a Falex Model No.6 Wear Testing Machine at 50 FPM, 2000 PV, against C1018 steel of hardness 15-25 Rockwell C, 14-17 micro smoothness.

Injection	Nominal Value	Unit
Rear Temperature	254 - 282	°C
Middle Temperature	254 - 282	°C
Front Temperature	254 - 282	°C
Mold Temperature	60.0 - 93.3	°C
Injection Pressure	68.9 - 103	MPa

Recommended distributors for this material

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