

HI-ZEX™ 1608J

High Density Polyethylene
Prime Polymer Co., Ltd.

Message:

HI-ZEX™ 1608J is a High Density Polyethylene product. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Typical application: Industrial Applications. Primary characteristic: good stiffness.

General Information			
Features	Good Flow		
	Good Stiffness		
Uses	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.955	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	18	g/10 min	ISO 1133
Environmental Stress-Cracking Resistance	3.00	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	62		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	950	MPa	ISO 527-2
Tensile Stress (Yield, Injection Molded)	22.0	MPa	ISO 527-2
Tensile Strain (Break, Injection Molded)	200	%	ISO 527-2
Flexural Modulus (Injection Molded)	950	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	3.0	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	121	°C	ISO 306
Melting Temperature	130	°C	ISO 11357-3

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