

RTP 300 MG 30 TFE 15

Polycarbonate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-
This product contains milled glass reinforcement.

General Information			
Filler / Reinforcement	Glass fiber with embossing, 30% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.55	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5520	MPa	ASTM D638
Tensile Strength	62.1	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (6.35 mm)	1100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	141	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	V-1		UL 94

Additional Information		
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 5mil/in.Flammability, in/min., ASTM D-635: SE		
Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.020	%
Suggested Max Regrind	20	%
Rear Temperature	288 - 343	°C
Middle Temperature	288 - 343	°C
Front Temperature	288 - 343	°C
Mold Temperature	65.6 - 121	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

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