# Toughblend® PC-1200

## Polycarbonate

### Colour Image Plastic Compound Sdn. Bhd. (CIPC)

#### Message:

Toughblend ® PC-1200 is a glass fiber reinforced compound with good surface finish and high rigidity.

Filler / Reinforcement Glass Fiber, 10% Filler by Weight   Features Good Surface Finish High RigidRy   Uses Business Equipment   Camera Applications   Forms Pellets   Processing Method Injection Molding   Physical Nominal Value Unit   Specific Gravity 1,27 g/cm³   Molding Shinkage - Flow (3.20 mm) 0,50 to 0.70 %   Modenald Nominal Value Unit   Tensile Errogith 80.0 MPa   Tensile Eirongithon (Gravity) 0,50 to 0.70 %   Rechancial Nominal Value Unit   Tensile Eirongithon (Gravity) 80.0 MPa   Tensile Eirongithon (Gravity) 45.0 MPa   Tensile Eirongithon (Gravity) 145 MPa   Tensile Eirongithon (Gravity) 100 J/m   Tensile Eirongithon (Gravity) 100 J/m   Tensile Eirongithon (Gravity) 138 "C   Moting Lood (Lood mm) 138 "C   Machanot (Lood mm) 138 "C   Might Temperature 100 In   Might Temperature 200 to 285 "C   Projing Time 40 to 280 "C   Projing Time 205	General Information			
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Processing Method     Injection Molding       Physical     Nominal Value     Unit     Test Method       Specific Gravity     1.27     g/cn <sup>3</sup> ASTM D792       Molding Shrinkage - Flow (3.20 mm)     0.50 to 0.70     %     ASTM D955       Mechanical     Nominal Value     Unit     Test Method       Tensile Strength     88.0     MPa     ASTM D638       Tensile Storegth     6.0     %     ASTM D792       Flexural Modulus     1410     MPa     ASTM D790       Flexural Strength     145     MPa     ASTM D790       Impact     Nominal Value     Unit     Test Method       Notched Izod Impact (23°C)     100     Unit     Test Method       Nethord Load Impact (23°C)     Nominal Value     Unit     Test Method       Plefection Temperature Under Load (1.8 MPa, Unannealed, 4.00 mm)     188     C     ASTM D648       Flammability     Nominal Value     Unit     Test Method       Injection     Nominal Value     Unit     Strengt Method       Injection     Nominal Value     Unit		Camera Applications		
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Nozzle Temperature295 to 300°CProcessing (Melt) Temp275 to 300°C	Middle Temperature	280 to 285	°C	
Processing (Melt) Temp 275 to 300 °C	Front Temperature	285 to 295	°C	
	Nozzle Temperature	295 to 300	°C	
Mold Temperature 80.0 to 110 °C	Processing (Melt) Temp	275 to 300	°C	
	Mold Temperature	80.0 to 110	°C	

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