RTP 800 AR TFE 10

Acetal (POM) Copolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Aramid fiber		
Additive	PTFE lubricant (10%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.14	g/cm³	ASTM D792
Molding Shrinkage - Flow			ASTM D955
3.18mm, injection molding	1.4	%	ASTM D955
6.35mm, injection molding	2.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.30	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus (Injection Molded)	3450	MPa	ASTM D638
Tensile Strength	62.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	5.5	%	ASTM D638
Flexural Modulus (Injection Molded)	3100	MPa	ASTM D790
Flexural Strength (Injection Molded)	83.0	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm, Injection Molded)	69	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	530	J/m	ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, injection molded	154	°C	ASTM D648
1.8 MPa, unannealed, injection molded	143	°C	ASTM D648
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94

Additional Information
The value listed as Flammibility, UL 94, was tested in accordance with RTP Company methods.

Injection	Nominal Value	Unit
Rear Temperature	177 - 210	°C
Middle Temperature	177 - 210	°C
Front Temperature	177 - 210	°C
Mold Temperature	79.0 - 107	°C
Injection Pressure	69.0 - 103	MPa

Recommended distributors for this material

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