VESTAMID® L LX9013

Polyamide 12

Evonik Industries AG

Message:

Plasticized polyamide 12 compounds
Characterization: high viscosity, plasticized, highly heat-stabilized
Application Examples: diesel fuel lines
The properties of PA 12 compounds can be modified to suit the requirements of many applications by incorporating various additives such as stabilizers, plasticizers, reinforcements, and fillers.
The VESTAMID® L compounds of Evonik comprise a range of various products that are customized to the requirements of processors and users. Many of the PA 12 compounds are suitable especially for the injection molding of recision parts; others have been developed specifically for the extrusion process.

General Information	
Additive	Heat Stabilizer
	Plasticizer
Features	Fatigue Resistant
	Food Contact Acceptable
	Fuel Resistant
	Good Abrasion Resistance
	Good Impact Resistance
	Good Processability
	Grease Resistant
	Heat Stabilized
	High ESCR (Stress Crack Resist.)
	High Viscosity
	Low to No Water Absorption
	Oil Resistant
	Plasticized
	Solvent Resistant
	Sound Damping
	Vibration Damping
Uses	Fuel Lines
Agency Ratings	EU 10/2011
Processing Method	Extrusion

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.02	g/cm³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.5	%	
Flow	0.35	%	

Water Absorption (Equilibrium, 23°C, 50% RH)	0.60	%	ISO 62
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	410	MPa	ISO 527-2
Tensile Stress (Break)	43.0	MPa	ISO 527-2
Tensile Strain (Break)	> 50	%	ISO 527-2
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-30°C, Complete Break	7.0	kJ/m²	
23°C, Partial Break	140	kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature			
0.45 MPa, Unannealed	130	°C	ISO 75-2/B
1.8 MPa, Unannealed	55.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	165	°C	ISO 306/A
--	130	°C	ISO 306/B
Melting Temperature [1]	172	°C	ISO 11357-3
CLTE - Flow (23 to 55°C)	1.6E-4	cm/cm/°C	ISO 11359-2
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+10	ohms·cm	IEC 60093
Electric Strength	22	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	12.0		
23°C, 1 MHz	3.40		
Dissipation Factor			IEC 60250
23°C, 100 Hz	0.50		
23°C, 1 MHz	0.10		
Comparative Tracking Index			IEC 60112
--	600	V	
Solution A [2]	> 600	V	
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Additional Information	**Nominal Value**		**Test Method**
ISO Shortname	PA12-HIP, EHL, 22-004		ISO 1874
NOTE			
1.	2nd Heating		

2.	50 drops value

Recommended distributors for this material

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