# KPOL-PP K-PPH 8.5F

### Polypropylene Homopolymer

KPOL Chem Co.

#### Message:

Polypropylene Homopolymer Film

Applications

The KPOL® K-PPH 8.5F is a medium melt flow rate homopolymer, with slip and antiblocking agents.

It is suitable for blown film extrusion. This product features good impact strenght, excellent gloss and transparency, good slipping and good weldability. Characteristics

Blown Film Extrusion. Films made with K-PPH 8.5F show very high transparency, high gloss, good printability after corona treatment and good sealability. Coil for automatic, general purpose, food and textile packaging.

General Information			
Additive	Antiblock		
	Antioxidant		
	Slip		
Features	Antiblocking		
	Antioxidant		
	Excellent Printability		
	Food Contact Acceptable		
	Good Impact Resistance		
	High Gloss		
	Homopolymer		
	Medium Flow		
	Slip		
	Weldable		
Uses	Film		
	Food Packaging		
	Packaging		
Agency Ratings	FDA 21 CFR 177.1520		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Blown Film		
	Film Extrusion		
Physical	Nominal Value	Unit	Test Method

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Density	0.905	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR) (230°C/2.16					
kg)	8.5	g/10 min	ASTM D1238		

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, Compression			
Molded)	35.0	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break, Compression			
Molded)	11	%	ASTM D638
Flexural Modulus - 1% Secant			
(Compression Molded)	1400	MPa	ASTM D790
Films	Nominal Value	Unit	Test Method
Dart Drop Impact <sup>3</sup>	300	g	ASTM D1709
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Compression			
Molded)	35	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	150	°C	ASTM D1525 <sup>4</sup>
Optical	Nominal Value	Unit	Test Method
Gardner Gloss (20°, 50.0 μm, Blown Film)	100		ASTM D523
Haze (50.0 µm, Blown Film)	2.8	%	ASTM D1003
NOTE			
1.	Type IV, 50 mm/min		
2.	Type IV, 50 mm/min		
3.	F50		
4.	Rate A (50°C/h), Loading 1 (10 N)		

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