

KumhoSunny PBT/ASA HBA5810M

Polybutylene Terephthalate + ASA

Shanghai KumhoSunny Plastics Co., Ltd.

Message:

HBA5810M is a kind of PBT/ASA blend with good mechanical properties, high dimensional stability and low density. Applications: connectors and automotive industry.

General Information			
Features	Good Dimensional Stability		
	Low Density		
Uses	Automotive Applications		
	Connectors		
UL File Number	E254819		
	E65424		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.31	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (265°C/2.16 kg)	10	g/10 min	ISO 1133
Molding Shrinkage (23°C)	0.40 to 1.0	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	45.0	MPa	ISO 527-2/5
Flexural Modulus ¹	2500	MPa	ISO 178
Flexural Stress ²	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	5.0	kJ/m ²	
23°C	9.0	kJ/m ²	
Notched Izod Impact Strength (23°C)	8.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³ (0.45 MPa, Unannealed)	165	°C	ISO 75-2/B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	

Drying Time	4.0 to 6.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	235 to 240	°C
Middle Temperature	240 to 260	°C
Front Temperature	240 to 260	°C
Nozzle Temperature	250 to 260	°C
Processing (Melt) Temp	245 to 260	°C
Mold Temperature	50.0 to 80.0	°C
Back Pressure	0.200 to 0.800	MPa
Screw Speed	20 to 100	rpm

NOTE

1. 2.0 mm/min
2. 2.0 mm/min
3. 120°C/h

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

