

RTP EMI 1461

Polyethersulfone
RTP Company

Message:
Stainless Steel Fiber - EMI/RFI/ESD Protection - Electrically Conductive

General Information			
Filler / Reinforcement	Stainless steel fiber, 10% filler by weight		
Features	Conductivity		
	Electromagnetic shielding (EMI)		
	Electrostatic discharge protection		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 0.80	%	ASTM D955
Moisture Content	0.040	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2760	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	5.0 - 8.0	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	210	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+4	ohms	ASTM D257
--	< 1.0E+3	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+2	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	

Drying Time	6.0	hr
Dew Point	-31.7	°C
Processing (Melt) Temp	343 - 377	°C
Mold Temperature	135 - 177	°C
Injection Pressure	68.9 - 103	MPa

Injection instructions

Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps.Desiccant Type Dryer Required.

NOTE

1. MIL-PRF-81705D, 5kV to 50 V, 12% RH

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