

# RTP PA66 20 GF FR0 BLK

Polyamide 66

RTP Company

Message:

Value Product - Glass Fiber - Flame Retardant - Non-PBDE/PBB - UL94

| General Information                       |                                                       |                   |             |
|-------------------------------------------|-------------------------------------------------------|-------------------|-------------|
| UL YellowCard                             | E84658-533142                                         |                   |             |
| Filler / Reinforcement                    | Glass fiber reinforced material, 20% filler by weight |                   |             |
| Features                                  | Flame retardancy                                      |                   |             |
| RoHS Compliance                           | Contact manufacturer                                  |                   |             |
| Processing Method                         | Injection molding                                     |                   |             |
| Physical                                  | Nominal Value                                         | Unit              | Test Method |
| Specific Gravity                          | 1.60                                                  | g/cm <sup>3</sup> | ASTM D792   |
| Molding Shrinkage - Flow (3.20 mm)        | 0.20 - 0.35                                           | %                 | ASTM D955   |
| Water Absorption (23°C, 24 hr)            | 0.70                                                  | %                 | ASTM D570   |
| Moisture Content                          | 0.20                                                  | %                 |             |
| Primary Additive                          | 20                                                    | %                 |             |
| Hardness                                  | Nominal Value                                         | Unit              | Test Method |
| Rockwell Hardness (R-Scale)               | 116                                                   |                   | ASTM D785   |
| Mechanical                                | Nominal Value                                         | Unit              | Test Method |
| Tensile Modulus                           | 8960                                                  | MPa               | ASTM D638   |
| Tensile Strength                          | 128                                                   | MPa               | ASTM D638   |
| Tensile Elongation (Yield)                | 2.0 - 4.0                                             | %                 | ASTM D638   |
| Flexural Modulus                          | 8270                                                  | MPa               | ASTM D790   |
| Flexural Strength                         | 197                                                   | MPa               | ASTM D790   |
| Impact                                    | Nominal Value                                         | Unit              | Test Method |
| Notched Izod Impact (3.20 mm)             | 77                                                    | J/m               | ASTM D256   |
| Unnotched Izod Impact (3.20 mm)           | 670                                                   | J/m               | ASTM D4812  |
| Thermal                                   | Nominal Value                                         | Unit              | Test Method |
| Deflection Temperature Under Load         |                                                       |                   | ASTM D648   |
| 0.45 MPa, not annealed                    | 241                                                   | °C                | ASTM D648   |
| 1.8 MPa, not annealed                     | 221                                                   | °C                | ASTM D648   |
| Electrical                                | Nominal Value                                         | Unit              | Test Method |
| Volume Resistivity                        | > 1.0E+14                                             | ohms · cm         | ASTM D257   |
| Dielectric Strength <sup>1</sup> (in Oil) | 19                                                    | kV/mm             | ASTM D149   |
| Dielectric Constant (1 MHz)               | 3.80                                                  |                   | ASTM D150   |
| Dissipation Factor (1 MHz)                | 0.015                                                 |                   | ASTM D150   |
| Flammability                              | Nominal Value                                         | Unit              | Test Method |
| Flame Rating (0.800 mm)                   | V-0                                                   |                   | UL 94       |

|                                |               |      |            |
|--------------------------------|---------------|------|------------|
| Oxygen Index                   | 34            | %    | ASTM D2863 |
| Injection                      | Nominal Value | Unit |            |
| Drying Temperature             | 79.4          | °C   |            |
| Drying Time                    | 4.0           | hr   |            |
| Dew Point                      | -17.8         | °C   |            |
| Processing (Melt) Temp         | 277 - 299     | °C   |            |
| Mold Temperature               | 65.6 - 107    | °C   |            |
| Injection Pressure             | 68.9 - 124    | MPa  |            |
| Injection instructions         |               |      |            |
| Desiccant Type Dryer Required. |               |      |            |
| NOTE                           |               |      |            |

1.
- Method A (short time)

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